

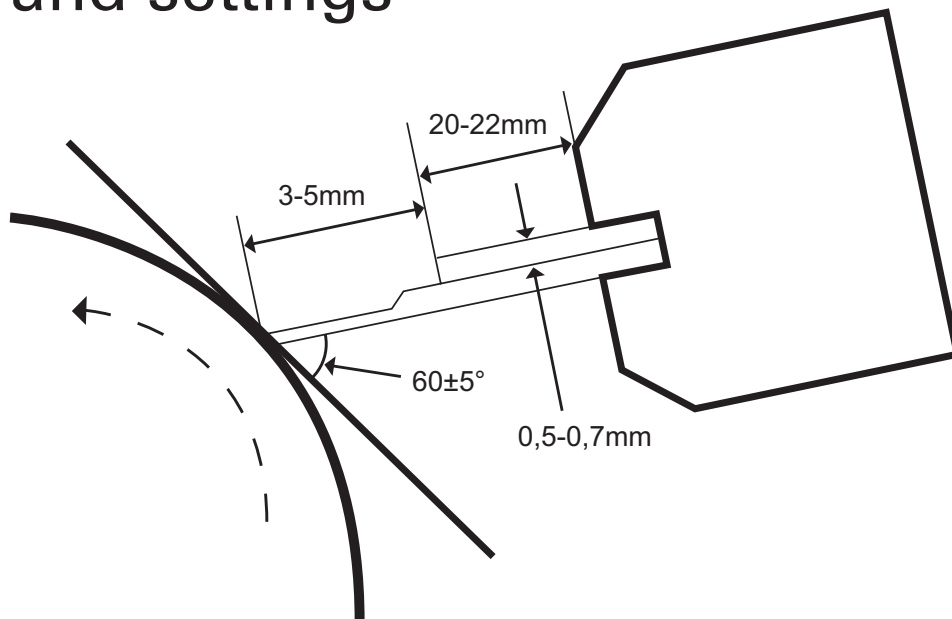
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Specification for doctor blade and settings



Extension from doctorblade holder

Backup blade 20-22mm (Depending on blade thickness)
Doctor blade 3-5mm

Attack angle $60^\circ (\pm 5^\circ)$

Doctor blade pressure 0,5-2,5 kg/cm² (Try to use as low pressure as possible)

Oscillation 20-25mm